

# ALLFLO DIAPHRAGM PUMP



**AF SERIES**



# COMPANY INTRODUCTION

**"ALLFLO"** is the professional and well know diaphragm pump manufacturers in China. The company has professional design and development team, and established a perfect production management, quality control, and market development of the system. Through technical and management innovation to increase the competitiveness.

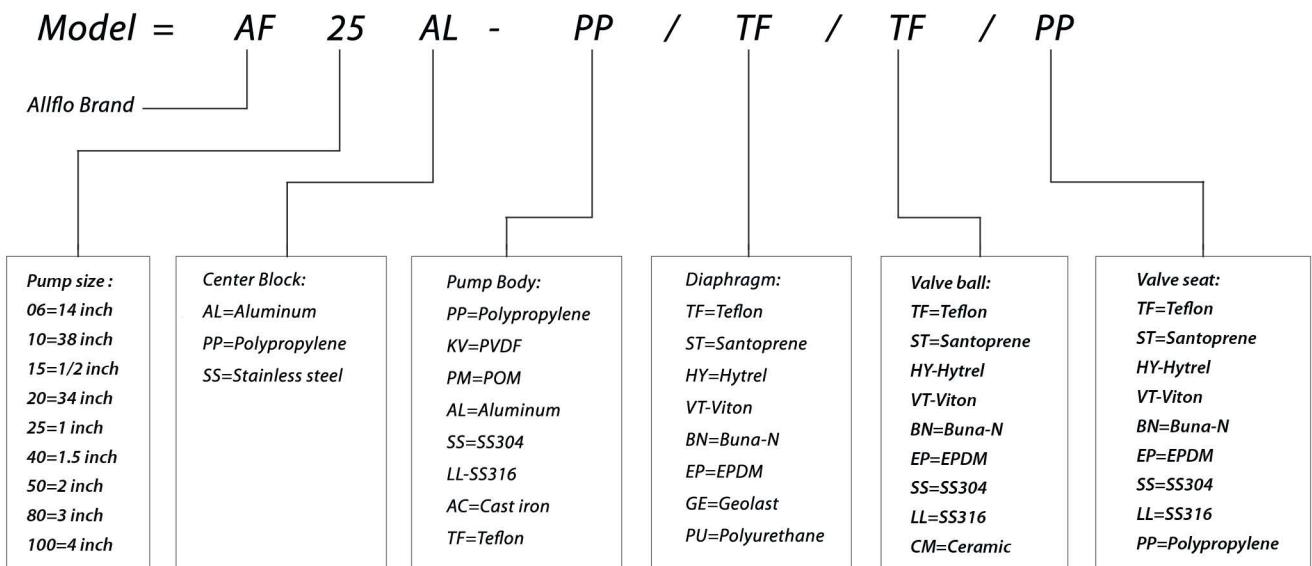
**AF SERIES** Diaphragm pump using the new design air valve, high efficient and durable, no need lubrication, no dead spots, the head up to 84 meters. ALLFLO committed to providing high quality products and services to fully meet customer and market needs. We sell the pumps to about 40 countries per year, glad to cooperate with you.

## The main application of diaphragm pump



1. **Food industry :** Pumping peanut butter, pickles, mashed potatoes, small sausage, jam, apple syrup, chocolate, perfume raw materials, hops and yeast slurry, syrup, molasses, etc.
2. **Paint industry :** Pumping a variety of paints, resin etc.
3. **Adhesives and glues** Pumping all kinds Adhesives, glues etc.
4. **Ceramic industry :**  
Pumping a variety of tile, porcelain, tiles and pottery glaze etc
5. **Mining industry :** After oil well drilling, pumping sediment Pumping the water or mud of mines, trenches, tunnels, mineral processing, slag, cement grout, mortar etc.
6. **Chemical industry :** Pumping a variety of emulsions and fillers, rubber paste, all kinds of abrasive, oil and mud, grease, A variety of toxic, flammable, volatile liquid, a variety of acids, alkalis, strong corrosive liquids.
7. **Environmental protection, wastewater treatment industry :**  
Filter pressure, pumping A variety of sewage, mud, slurry
8. **Shipping industry :**  
Pumping a variety of sewage, oil for the oil tankers, barges etc.
9. Pumping a variety of high-temperature liquid, the max temperature up to 150

## Pump model and material code



## General Characteristic

- Without electricity, explosion-proof, can convey flammable fluid
- No dynamic seals, even dry running without damage age to the pump
- No impeller, low share, will not damage the material structure of fluid
- Submersible, mobile, flexible installation, easy maintenance
- Can convey high-thick, high-viscosity fluid
- Can convey acid, alkali strong organic solvents and other fluid.
- Changing the inlet air and pressure, to adjust the flow rate and head

## Allflo's pump Characteristic

### Mainfold :

Centerport design, low pulse.Three section manifold, flexible installation.

### Fourbolts connection :

Good seal and excellent dry suction.  
No leakage.

### Fluid chamber :

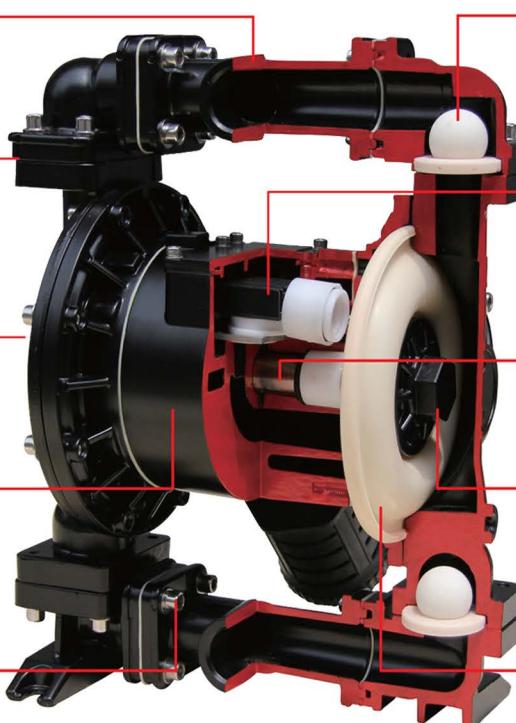
Enhanced the chamber strength,  
has long-term durability.

### Air motor:

Can supply aluminum, stainless steel  
and plastic air motor.

### Hardware :

Stainless steel hardware, can avoid  
rust and corrosion, easy maintenance.



Adopt special grinding machine to process  
in high roundness and good seal.

### Air valve:

Modular design, low air consumption,  
no dead spots and no need lubrication.

### Diaphragm rod:

Material to be Ss321, excellent chemical  
resistance, wearing resistance, good  
self-lubricating.

### Diaphragm plate:

Enhance the structural strength.  
One-piece design, high pressure  
resistance, no leakage.

### Diaphragm :

Accurately calculate the diaphragm moving  
distance to reduce the force to diaphragm,  
has excellent life time.

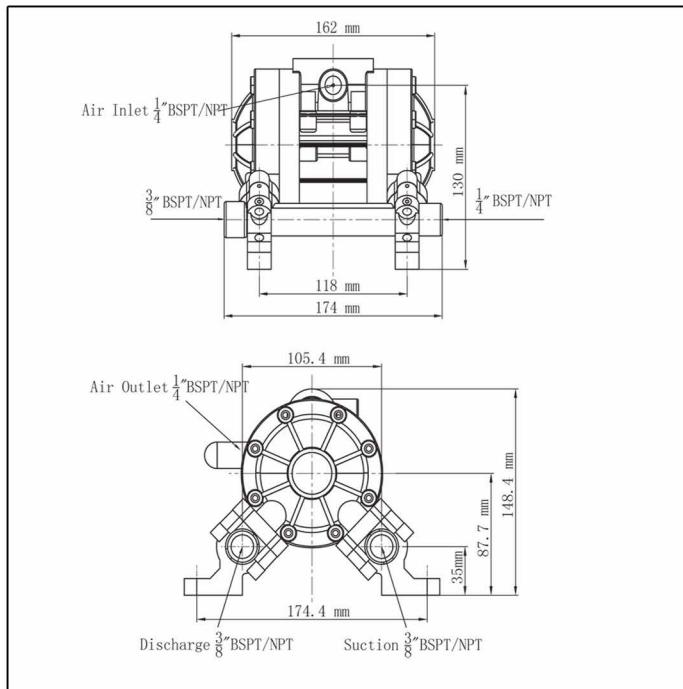
## Operating temperature limitation

Diaphragm material	Maximum	Minimum
Viton excellent corrosion resistance, resistance to various acids (including the median concentration of oxidizing acid), alkali, salt, petroleum products, hydrocarbons, etc.	176 °C	-40 °C
PTFE(Teflon) : excellent corrosion resistance, almost resistance to all chemical media(including concentrated nitric acid and aqua regia) Except melting of lithium, potassium, sodium, chlorine trifluoride, high-temperature oxygen trifluoride, sulfur-speed liquid fluorine.	176 °C	5 °C
Santoprene : good abrasion resistance, suitable for general acid and alkali, not suitable solvent. Can replace the EPDM /EPR material.	104 °C	29 °C
Hytrel : good abrasion resistance, used in most of the neutral fluid. Can replace Buna-N material	104 °C	29 °C
EPDM : abrasion resistance, aging resistance, ozone resistance, suitable for general acid and alkali.	121 °C	40 °C
Buna-N : widely used in gasoline and other oil products. Suitable for use at room temperature.	100 °C	40 °C
GE : better abrasion resistance than Hytrel, the same chemical resistance as Buna-N	104 °C	29 °C

Pump body material		
PP : Medium abrasion resistance, good chemical resistance, good versatility, especially for common acid-base	65 °C	5 °C
POM: good solvent resistance, abrasion resistance, Low friction, low moisture absorption	65 °C	5 °C
PVDF : strong chemical resistance. Crush resistance, abrasion resistance, good corrosion resistance for acid, alkali variety of organic solvents.	93 °C	5 °C

Note : The maximum and minimum temperature is the limited operating temperature of these materials. Temperature and pressure will affect the diaphragm life. Operating under the maximum or minimum temperature, cannot achieve maximum life.

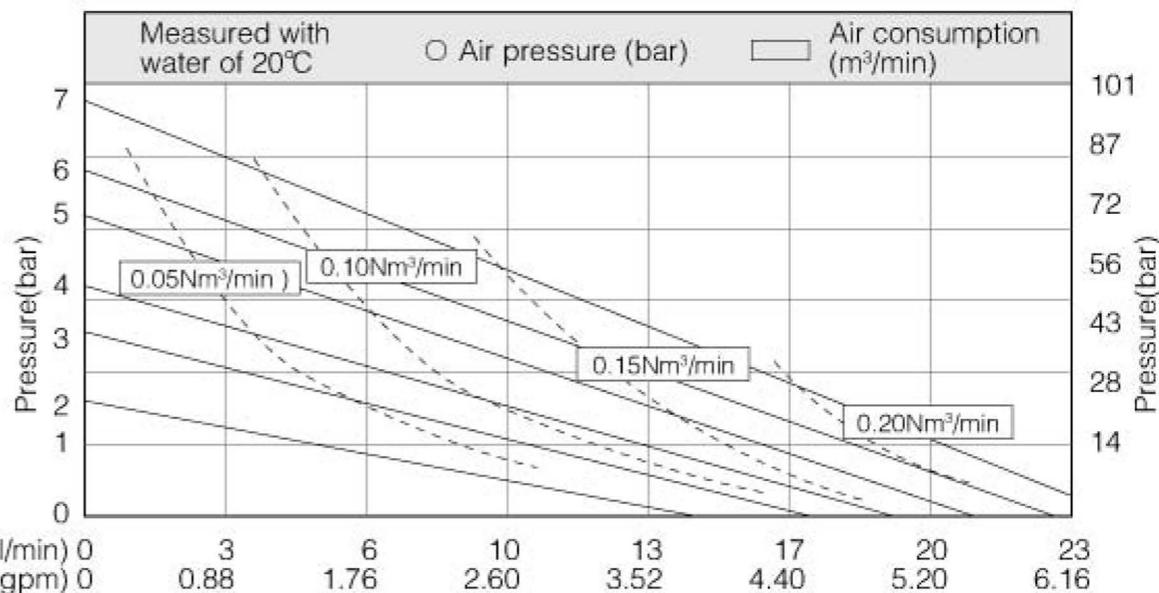
## AF 06



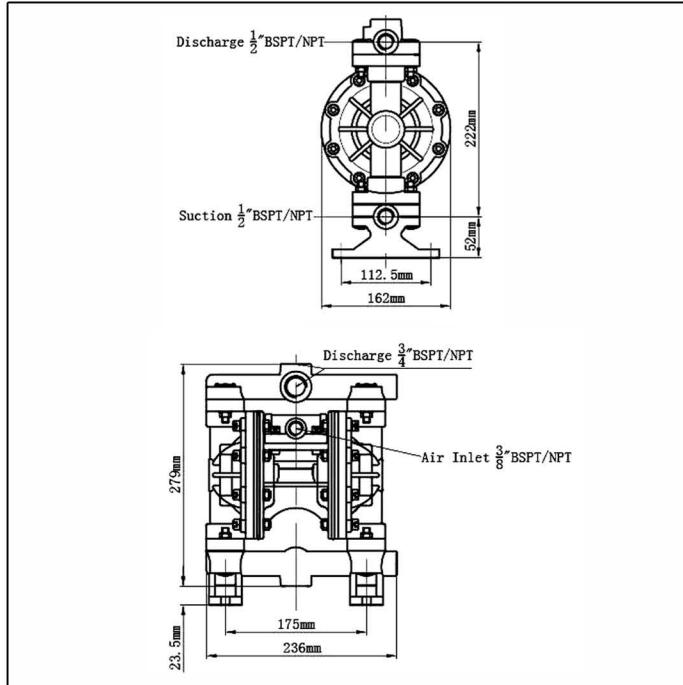
Technical parameters	
Suction lift[mwc]	dry 2.5 wet 4.4
Max particle diameter[mm]	1.5
Suction and discharge size[in]	1/4
Air inlet size[in]	1/4
Max flow[l/min]	18
Max head[m]	70
Max air inlet pressure[bar]	7

Material quality	
Pumpbody	: PP, PVDF, POM
Diaphragm	: Santoprene, Hytrel, Teflon, Viton, EPDM, Buna-N
Check valve	: PP, PVDF, POM
Center block	: PP
Weight	
PP Pump / POM pump	: 1.5 Kgs
PVDF pump	: 2 Kgs

### Performance curve



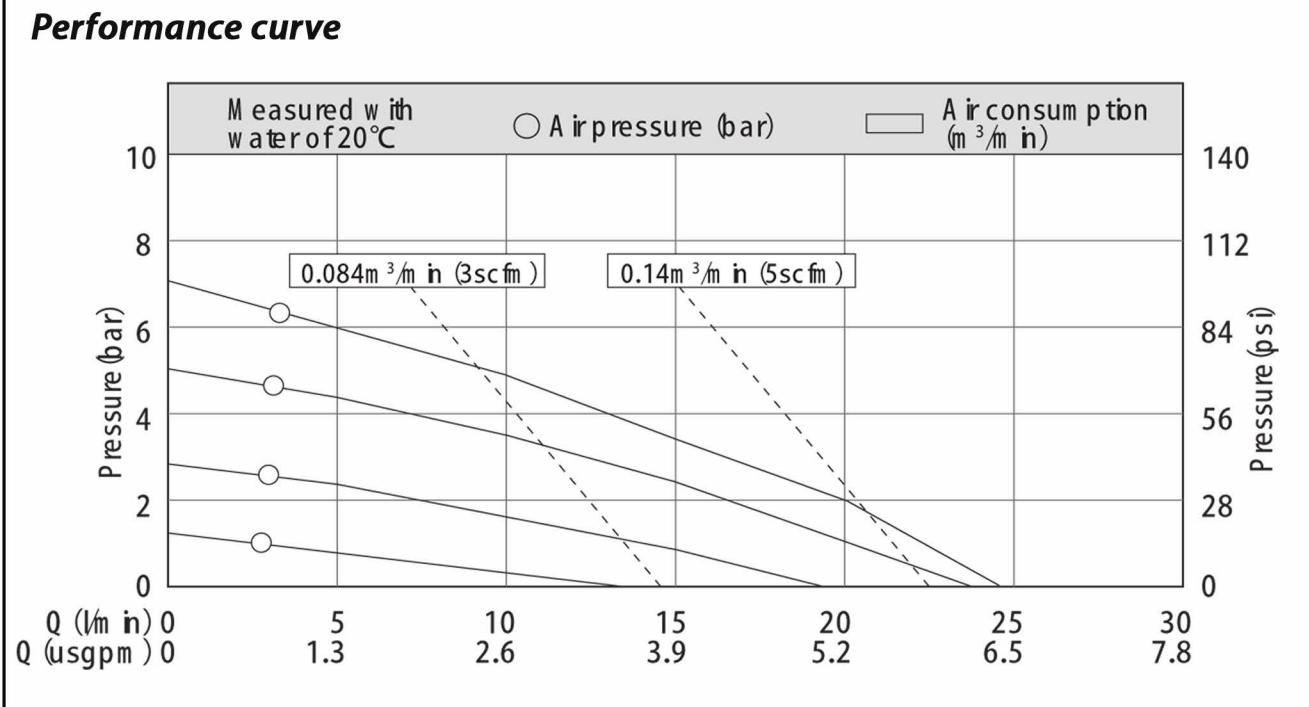
# AF 10



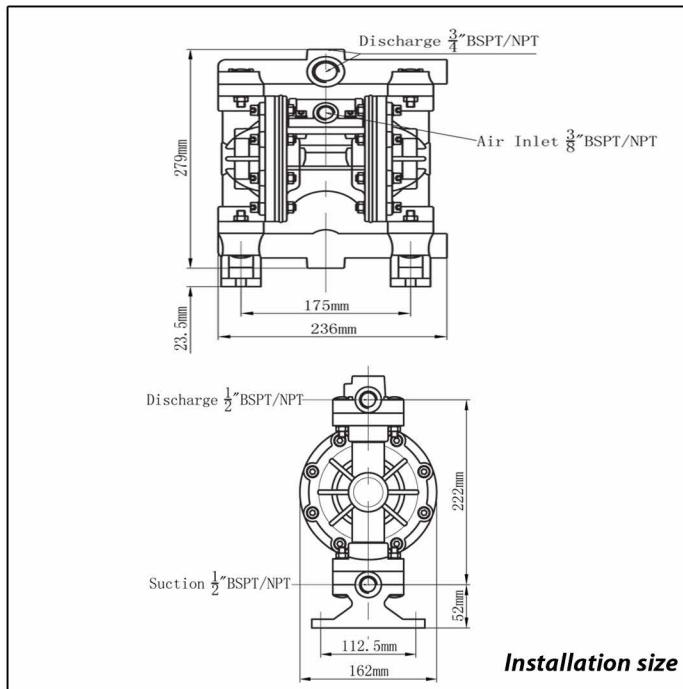
Technical parameters	
Suction lift[mwc]	dry 2.1 wet 3.7~6.4
Max particle diameter[mm]	1.6
Suction and discharge size[in]	3/8
Air inlet size[in]	1/4
Max flow[l/min]	27
Max head[m]	70
Max air inlet pressure[bar]	7

Material quality	
Pumpbody	: PP, PVDF, POM
Diaphragm	: Santoprene, Hytrel, Teflon, Viton, EPDM, Buna-N
Check valve	: PP, PVDF, POM
Center block	: PP
Weight	
PP Pump / POM pump	: 1.5 Kgs
PVDF pump	: 2 Kgs

## Performance curve



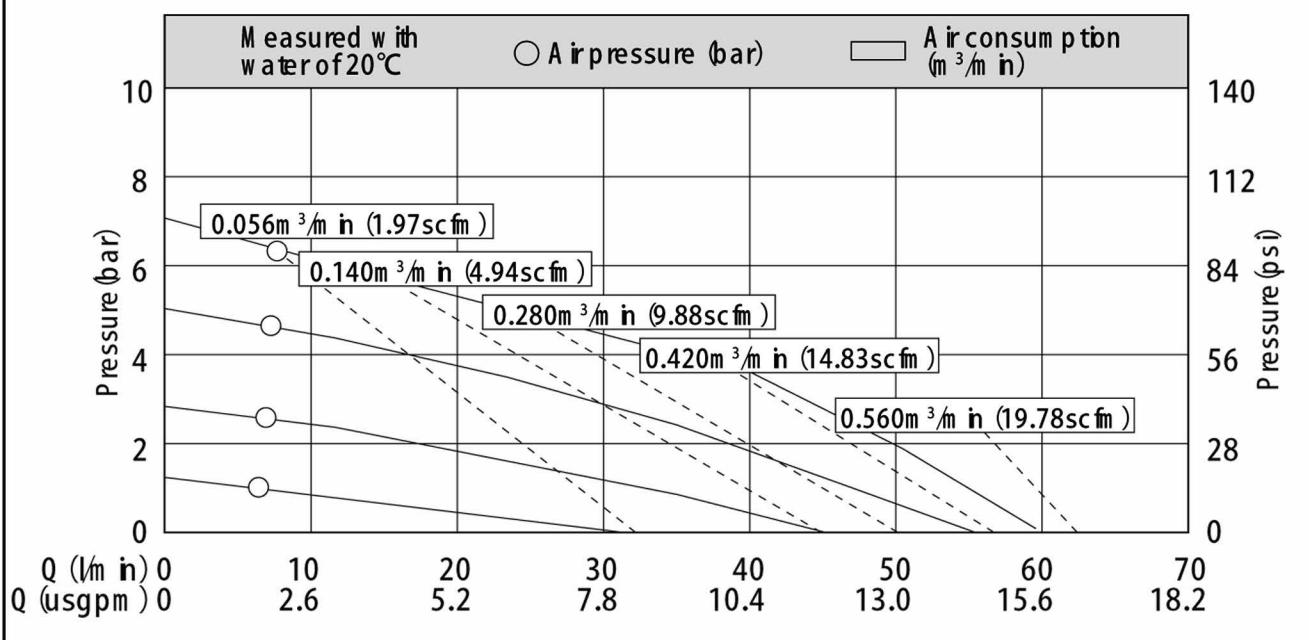
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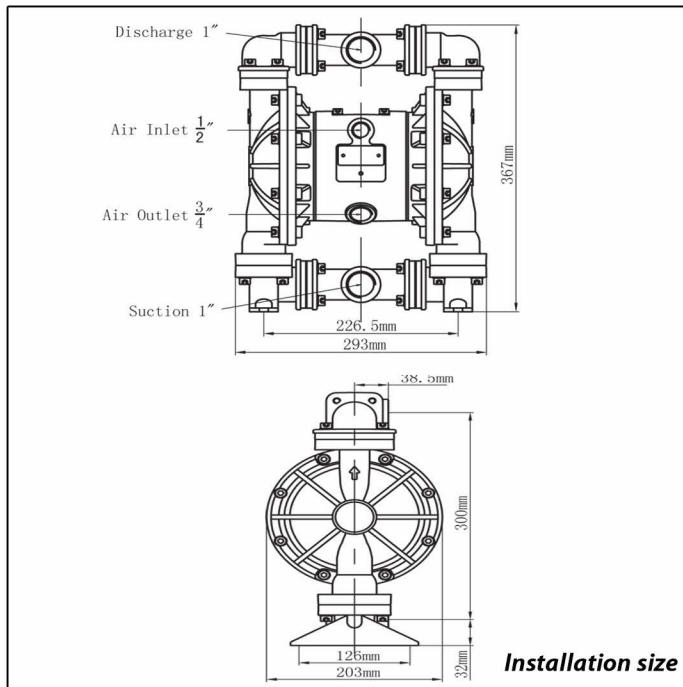
Technical parameters	
Suction lift[mwc]	dry 4 wet 7.6
Max particle diameter[mm]	2.5
Suction and discharge size[in]	1/2 3/4
Air inlet size[in]	3/8
Max flow[l/min]	57
Max head[m]	84
Max air inlet pressure[bar]	8.4

Material quality
Pumpbody: Aluminum, PP, PVDF, POM, SS304, SS316, SS316L
Diaphragm: Santoprene, Hytrel, Teflon, Viton, EPDM, Buna-N
Valve ball: Teflon, Stainless steel, Santoprene
Valve seat: PP, PVDF, POM, SS304, SS316
Center block: PP
<b>Weight</b>
PP Pump / POM pump / PVDF pump: 3.5Kgs, 4.5 Kgs
Aluminum pump: 4.5 Kgs
SS304 Pump , SS316 pump : 7.5 Kgs

## Performance curve



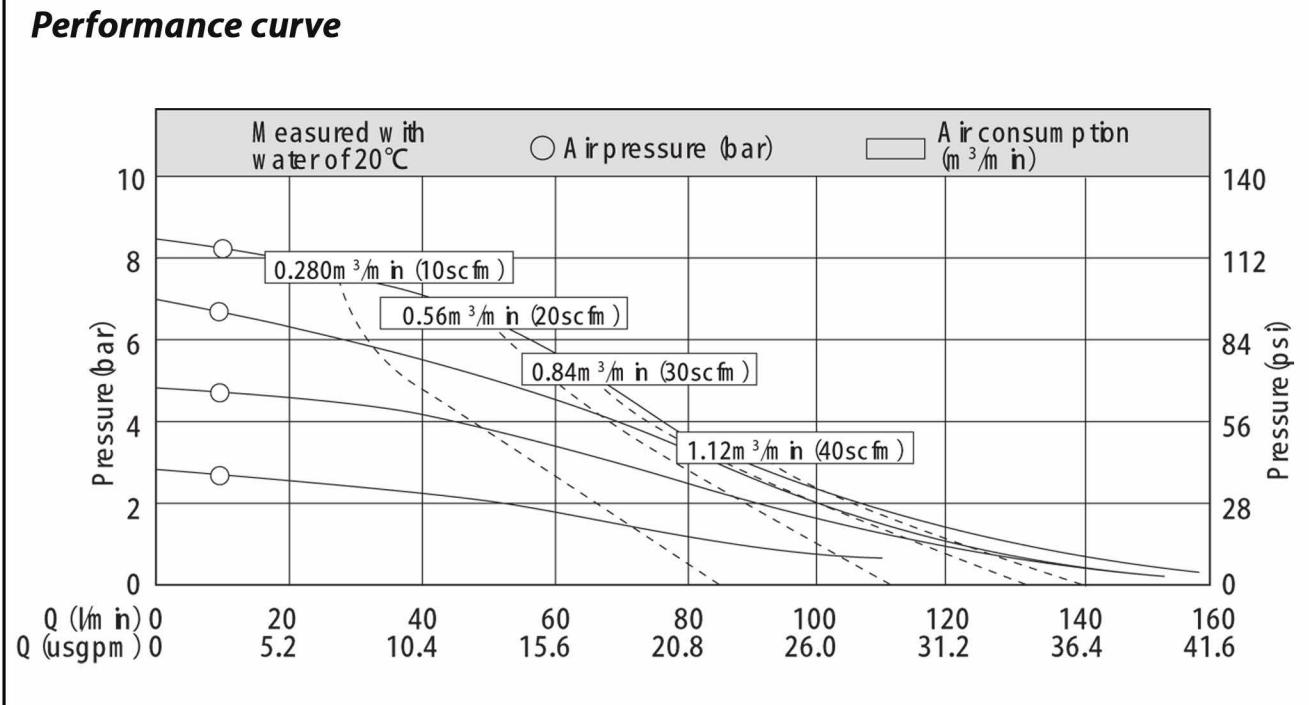
# AF 25



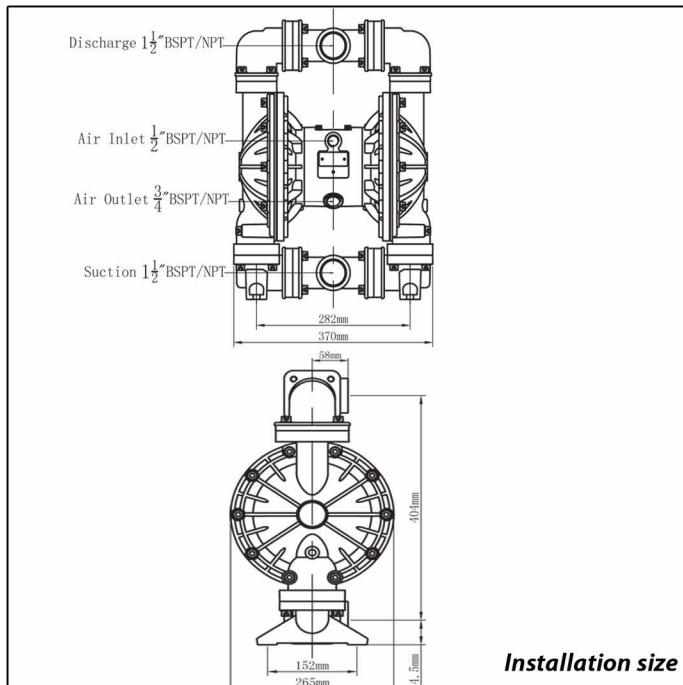
Technical parameters	
Suction lift[mwc]	dry 4 wet 8
Max particle diameter[mm]	4
Suction and discharge size[in]	1
Air inlet size[in]	1/2
Max flow[l/min]	157
Max head[m]	84
Max air inlet pressure[bar]	8.4

Material quality	
Pumpbody:	Aluminum, Cast Iron, PP, PVDF, POM, SS304, SS316, SS316L
Diaphragm:	Santoprene, Hytrel, Teflon, Viton, EPDM, Buna-N
Valve ball:	Teflon, Stainless steel, Santoprene
Valve seat:	PP, PVDF, POM, SS304, SS316
Center block:	PP
Weight	
PP Pump / POM pump / PVDF pump:	9 Kgs, 12 Kgs
Aluminum pump, Cast Iron Pump:	11 Kgs, 25 Kgs.
SS304 Pump, SS316 pump :	16 Kgs

## Performance curve



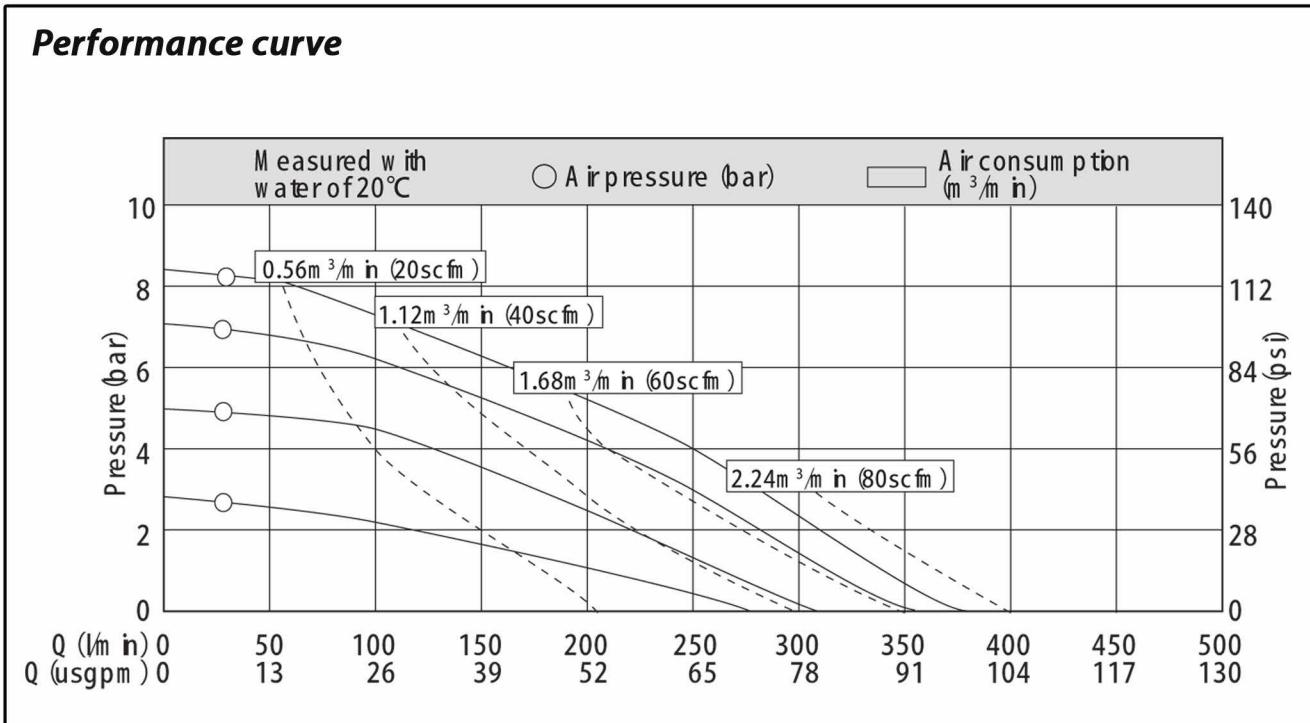
# AF 40



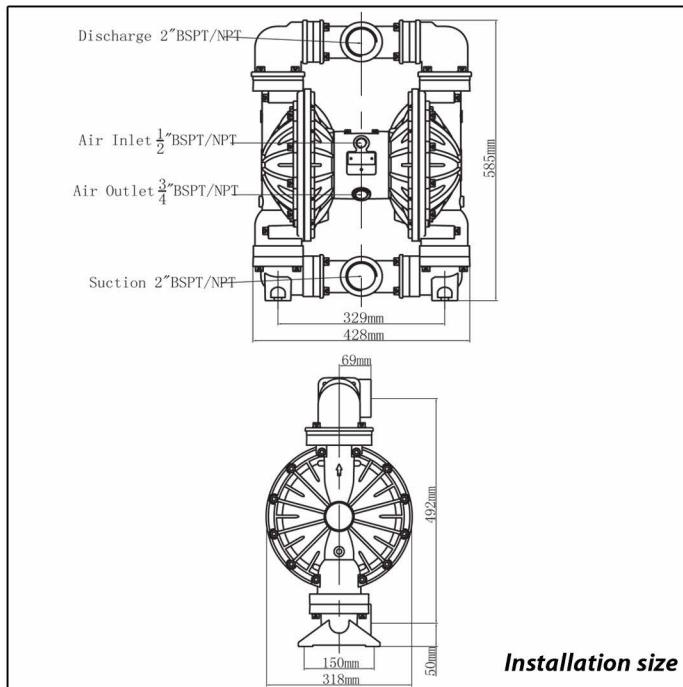
Technical parameters	
Suction lift[mwc]	dry 5 wet 8
Max particle diameter[mm]	5
Suction and discharge size[in]	1 1/2
Air inlet size[in]	1/2
Max flow[l/min]	358
Max head[m]	84
Max air inlet pressure[bar]	8.4

Material quality
Pumpbody: Aluminum, Cast Iron, PP, PVDF, SS304, SS316, SS316L
Diaphragm: Santoprene, Hytrel, Teflon, Viton, EPDM, Buna-N
Valve ball: Santoprene, Hytrel, Teflon, Viton, Stainless steel, Ceramic
Valve seat: Santoprene, Hytrel, Teflon, Viton, Stainless steel
Center block: PP, Aluminum, Stainless steel
<b>Weight</b>
PP Pump / PVDF pump: 17 Kgs, 24 Kgs
Aluminum pump, Cast Iron Pump: 20 Kgs, 50 Kgs.
SS304 Pump, SS316 pump : 31 Kgs

## Performance curve



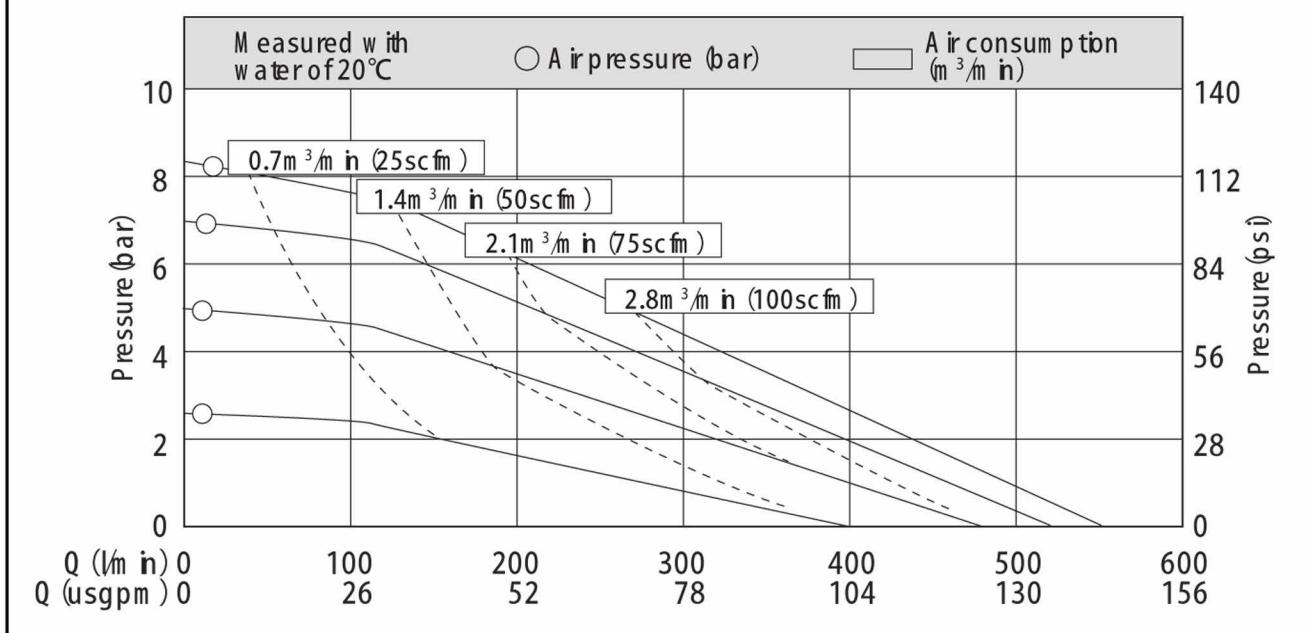
# AF 50



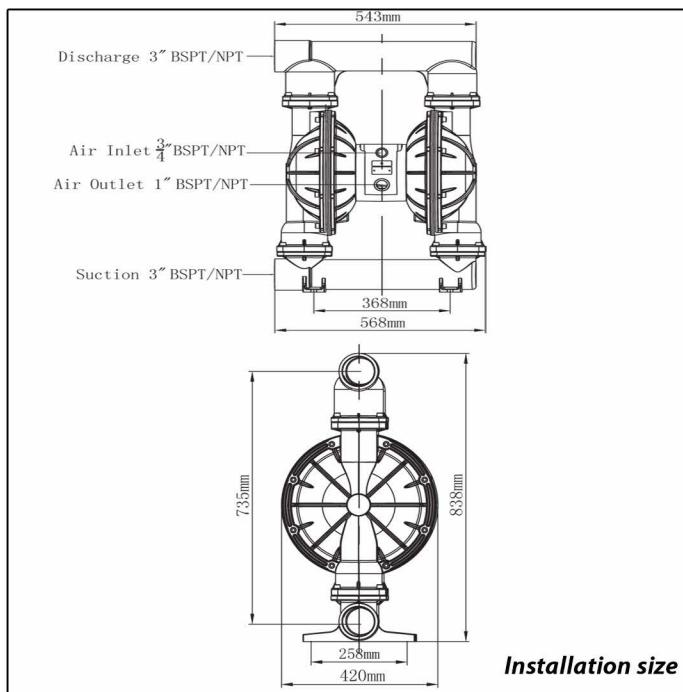
Technical parameters	
Suction lift[mwc]	dry 5 wet 8
Max particle diameter[mm]	6
Suction and discharge size[in]	2
Air inlet size[in]	1/2
Max flow[l/min]	587
Max head[m]	84
Max air inlet pressure[bar]	8.4

Material quality
Pumpbody: Aluminum, Cast Iron, PP, PVDF, SS304, SS316, SS316L
Diaphragm: Santoprene, Hytrel, Teflon, Viton, EPDM, Buna-N
Valve ball: Santoprene, Hytrel, Teflon, Viton, Stainless steel, Ceramic
Valve seat: Santoprene, Hytrel, Teflon, Viton, Stainless steel
Center block: PP, Aluminum, Stainless steel
<b>Weight</b>
PP Pump / PVDF pump: 25 Kgs, 34 Kgs
Aluminum pump, Cast Iron Pump: 27 Kgs, 78 Kgs.
SS304 Pump, SS316 pump : 48 Kgs

## Performance curve



# AF 80



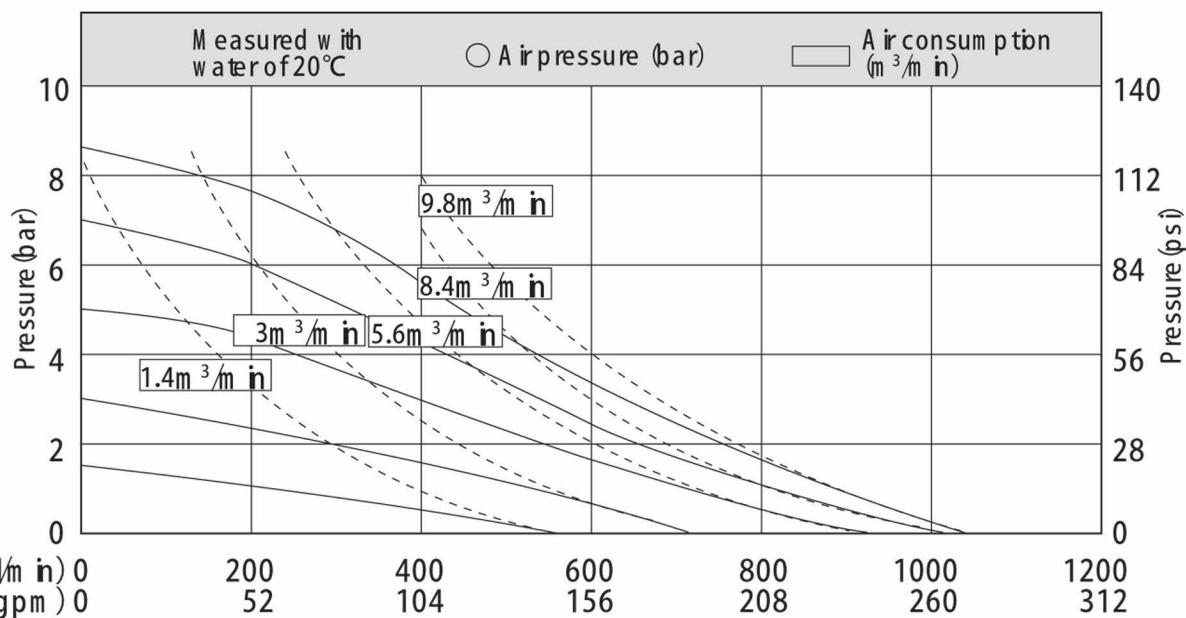
## Technical parameters

Suction lift[mwc]	dry	5
	wet	8
Max particle diameter[mm]		9.4
Suction and discharge size[in]		3
Air inlet size[in]		3/4
Max flow[l/min]		1060
Max head[m]		84
Max air inlet pressure[bar]		8.4

## Material quality

Pumpbody: Aluminum, PP, PVDF, SS304, SS316, SS316L
Diaphragm: Santoprene, Hytrel, Teflon, Viton, EPDM, Buna-N
Valve ball: Santoprene, Hytrel, Teflon, Viton, Stainless steel, Ceramic
Valve seat: Santoprene, Hytrel, Teflon, Viton, Stainless steel
Center block: PP, Aluminum, Stainless steel
<b>Weight</b>
PP Pump / PVDF pump: 50 Kgs, 90 Kgs
Aluminum pump, : 58 Kgs,
SS304 Pump , SS316 pump : 120 Kgs

## Performance curve





Flange



Diaphragm plate



Pulsation damper



Valve plate



Diaphragm rod



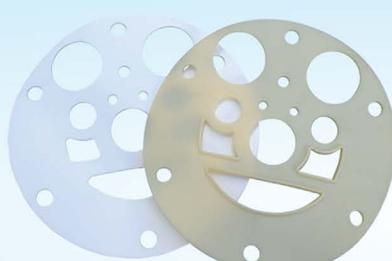
Pulsation damper



Flow controller



Seat O-ring



Air Chamber gasket



Valve seat



valve ball



Diaphragm



Air reducing valve



Muffler



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